



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 :

B24B 7/18, 49/12

A1

(11) International Publication Number:

WO 92/02334

(43) International Publication Date:

20 February 1992 (20.02.92)

(21) International Application Number: PCT/GB91/01317

(22) International Filing Date: 1 August 1991 (01.08.91)

(30) Priority data:

9016897.2

1 August 1990 (01.08.90)

GB

(71) Applicant (for all designated States except US): CONCRETE GRINDING LTD. [GB/GB]; Chestnut House, Hunts Hill Lane, Naphill, High Wycombe, Bucks HP14 4RL (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): BECKETT, James, Leonard [GB/GB]; Chestnut House, Hunts Hill Lane, Naphill, High Wycombe, Bucks HP14 4RL (GB). DARE, Kevin [GB/GB]; 106 Wooldale Road, Wooldale, Huddersfield, Yorkshire HD7 1YQ (GB).

(74) Agent: ROWLAND ALLSOP, John; 10 London End, Beaconsfield, Bucks HP9 2JH (GB).

(81) Designated States: AT (European patent), AU, BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB, GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent), US.

Published

With international search report.

(54) Title: A MOBILE FLOOR GRINDING VEHICLE

(57) Abstract

A mobile floor grinding vehicle for grinding a floor to a predetermined level and provided with one or more grinding heads which can be continuously adjusted as the vehicle is moved over a floor to maintain the grinding surface of the heads at a fixed position corresponding to the contour to be ground in the floor. Positional control of the heads is effected either by a laser beam from a laser source positioned remote from the vehicle and providing a datum level against which the operative position of the grinding heads is continuously monitored and adjusted using laser beam responsive sensors, or by means of signals generated by an on-board computer which vary in accordance with the initial contours of the floor measured against its desired contours and pre-programmed into the computer.

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	ES	Spain	MG	Madagascar
AU	Australia	FI	Finland	ML	Mali
BB	Barbados	FR	France	MN	Mongolia
BE	Belgium	GA	Gabon	MR	Mauritania
BF	Burkina Faso	GB	United Kingdom	MW	Malawi
BG	Bulgaria	GN	Guinea	NL	Netherlands
BJ	Benin	GR	Greece	NO	Norway
BR	Brazil	HU	Hungary	PL	Poland
CA	Canada	IT	Italy	RO	Romania
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SN	Senegal
CI	Côte d'Ivoire	LJ	Liechtenstein	SU <sup>+</sup>	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TC	Togo
DE	Germany	MC	Monaco	US	United States of America
DK	Denmark				

<sup>+</sup> It is not yet known for which States of the former Soviet Union any designation of the Soviet Union has effect.

## A MOBILE FLOOR GRINDING VEHICLE

## FIELD OF THE INVENTION

The present invention relates to vehicles for grinding floors to a predetermined contour, for example, in order to produce a substantially perfect flat surface on a concrete floor.

5

## BACKGROUND OF THE INVENTION

The achievement of a perfect flat surface on a concrete floor is particularly important in large industrial buildings such as warehouses, where flatness is required to enable forklift trucks to pass safely and efficiently over the floor, remaining perfectly level even when heavily loaded. It is also often necessary to provide an accurately flat floor on which to attach heavy machine tools. In addition, where goods are to be stacked, the floor must be substantially perfectly level to avoid any danger of a stack toppling.

At the present time, the required flatness has been produced by manual techniques which, while producing the results desired, nevertheless are laborious, labour intensive and time consuming and, therefore, costly.

25

-2-

## SUMMARY OF THE INVENTION

It is an object of the invention to overcome the disadvantages of the prior art and to provide a mechanised means for grinding floors to a predetermined contour.

5 According to the invention there is provided a mobile floor grinding vehicle comprising a vehicle body movable in a predetermined direction of travel over a floor, one or more grinding tools supported by the body, drive means for driving the or each grinding tool to grind  
10 the floor to a desired contour, and control means for controlling the grinding depth of the or each grinding tool with respect to the floor in response to predetermined signals representative of said desired contour.

15 Preferably two support arms each carrying a grinding tool are mounted at either side of the vehicle body so as to swing outwardly with respect thereto in order to provide an adjustable transverse spacing between the grinding tools.

20 Alternatively, the or each grinding tool may be mounted on a transverse beam, preferably provided with lengthwise adjustability, again so that the transverse position of the grinding tools can be accurately set.

25

The vehicle is preferably self-propelled, for example by means of electric, hydraulic or diesel traction motors. Electrical power may be obtained from batteries carried by the vehicle.

5

The control means may be responsive to a signal representing a single predetermined datum level. A typical example is a horizontal laser beam from a fixed external source, detected by a sensor on the vehicle which transmits appropriate signals to the control means to regulate the height of the grinding tools in relation to the datum level.

10

Alternatively, and preferably in addition, the vehicle includes a computer which is pre-programmable to control the control means in accordance with a predetermined pattern, eg, in accordance with data representing the initial contours of the floor and its desired final contours. In the latter case, the vehicle is self-propelled, and the computer is linked to the propulsion means of the vehicle so as to control the vertical position of the grinding heads in such a way as to compensate for variations in the initial contours and thereby grind the floor to the required degree of flatness.

15

20

25

-4-

## BRIEF DESCRIPTION OF THE DRAWINGS

An embodiment of the invention will now be described,  
by way of example only and with reference to the accompanying  
drawings, in which;

5 Fig 1 is a diagram illustrating, in notional elevation,  
principal component parts of the vehicle in a first  
embodiment;

Fig 2 is a general outside view of the same vehicle;

10

Fig 3 shows its propulsion and steering means;

Fig 4 shows, greatly simplified, main structural elements  
of the same vehicle;

15

Fig 5 shows how grinding heads are mounted on the vehicle  
of Figs 1 to 4;

Fig 6 is a simplified cross sectional elevation through  
20 a grinding head;

Fig 7 is an outside elevation of a small part of the  
grinding head as seen from the left-hand side of Fig  
6;

25

-5-

Figs 8 and 9 are diagrammatic views, in plan and elevation respectively, showing parts of a mobile floor grinding vehicle in a second embodiment;

5 Fig 10 is a plan view in diagrammatic form of a mobile floor grinding vehicle according to a still further embodiment of the invention;

10 Fig 11 shows, in diagrammatic form, an elevation view of the vehicle of Fig 10; and

Fig 12 is a section through the grinding head of the embodiment shown in Figs 10 and 11.

15 **PREFERRED EMBODIMENTS OF THE INVENTION**

Referring to Fig 1, a mobile floor grinding vehicle comprises a body indicated in phantom lines at 1, carried by wheels 2 on which it is movable over a floor 3.

20 At least one rigid, transverse support beam 4 is supported rigidly by the body 1 and is movable vertically in the latter as indicated by the arrow 5. This movement is effected by any suitable means, for example a hydraulic piston and cylinder actuator 6.

25

The beam 4 defines a vertical plane 7, and is mounted for limited rotation on the body 1 about a horizontal

-6-

transverse axis 8 in the plane 7. This rotation is effected by any suitable means, for example by gravity or by a rotary actuator, which is indicated at 9 and which is controlled by a level sensor 10 in such a way as to maintain the plane 7 of the beam 4 vertical at all times. The reason for this will be apparent later.

A grinding head 11 is secured rigidly to the beam 4 so that its attitude and vertical position faithfully follow those of the beam 4. The head 11 includes a casing 12 to which a drive motor 13 is securely fastened.

A rotary floor grinding wheel 14, of any suitable type, within the casing 12, is driven through a shaft 15 by the motor 13, its axis of rotation 16 being contained in or parallel to the plane 7.

The vehicle includes control means for the vertical movement of the beam 4 in response to predetermined input signals to control the vertical position of the grinding wheel 14 as the vehicle is propelled over the floor 3, by any suitable propulsion means 17 driving a pair of the wheels 2.

The control means comprise a hydraulic control unit 18 which controls the actuator 6. The vehicle has two different systems for supplying the above-mentioned



-7-

input signals to the control unit 18. The first of these comprises a laser beam sensor 19 which detects a horizontal beam 20 transmitted from a laser fixed in a suitable position up to, for example, about 300 metres from the vehicle.

The beam 20 defines a predetermined datum level, and given that the floor 3 is initially undulating, then as the vehicle travels over the floor the horizontal level of the beam 20 with respect to the sensor 19 will vary. This variation produces, in any known manner, a varying input signal to the unit 18 which operates the actuator 6 in such a way that the head 11, and therefore the grinding wheel 14, remains at a constant vertical distance from the laser beam 20.

The other system for energising the unit 18 essentially comprises a computer 21, which is linked with the propulsion means 17 so as to provide input signals to the unit 18 that vary in accordance with the initial contours of the floor, preprogrammed into the computer. This preprogramming can be carried out in any known manner, for example by the use of the plotting device known as a PROFILERGRAPH. The signals supplied by the computer 21 represent an analogue of the contours plotted by this device, the computer detecting the progress of the vehicle as it retraces the path previously followed by the plotting device.

-8-

The embodiment shown in Figs 2 to 7 has two grinding heads 11, one on either side of the vehicle and carried by a telescopic, rigid, transverse beams 22 which incorporates the two corresponding beams 4, adjustable for transverse spacing so as to position the grinding wheels 14 at any desired track width. Associated with each head 11 is a separate sensor 19 and associated means for controlling the vertical position of the grinding wheels 14, eg control unit 18 (in this case a hydraulic piston), and actuator 6.

The body 1 includes a chassis 23 supported on the wheels 2, the front pair of which are idle and steerable by a conventional steering linkage 24, while the rear wheels 2 are driven by independent electric motors 17. The chassis 23 carries a cockpit 25 for the operator, with electric batteries, for supplying power to the motors 17 and the control equipment, being mounted behind the cockpit. The level sensor 10 is mounted on top of the telescopic beam 22. The latter is supported rigidly, by means not shown, on a rigid longitudinal main support beam 26 of the chassis. It should be noted that the track width between the two rear wheels is in this example narrow enough to keep them out of the path of the grinding wheels 14.

-9-

The hydraulic motor 13 of each grinding head 30 may be in line with the grinding wheel axis 9, or offset from it so as to drive the grinding wheel through a belt drive 27, Fig 5. Each grinding head casing 12 contains  
5 a vacuum dust removal head 28, mounted behind the grinding wheel 14, the direction of travel being indicated at 29 in Fig 6. A rubber dust skirt 30 extends around the bottom casing 12 in contact with the floor, being carried on studs 31 fixed to the casing 12, and freely  
10 movable up and down by means of slots 32 by which it is supported on the studs 31.

The embodiment just described is arranged to grind a pair of parallel tracks, accurately levelled, in a floor.  
15 There may, however, be any number of grinding heads, and they may be so arranged that they together grind the floor over the whole width of the vehicle, so that an entire floor surface can eventually be levelled. It will be understood that the grinding heads can take  
20 any suitable form. As shown, each grinding wheel 16 has diamond grinding rings 33, the casing 12 being effectively sealed and having, besides the features mentioned above, an inlet 34 for water under pressure. In Fig 6, the piston of the associated actuator 6 is indicated at  
25 35, being securely bolted to the top of the casing 12.

-10-

It will be understood that as the vehicle pitches longitudinally or tilts sideways as its wheels 2 pass over the undulating floor surface, the sensor 10 maintains the grinding wheel axes 16 vertical at all times.

5

Referring now to Figs 8 and 9, the vehicle of which some parts are shown here differs from that described above mainly in that, instead of being carried by the transverse telescopic beam, each grinding head 11 is carried on the free end of a corresponding rigid support arm 36, which is supported on the vehicle chassis 23, by means of a pivot having a pivotal axis 37. The pivotal axes 37 of the arms 36 lie on a common transverse axis 38 with respect to the longitudinal axis 39 of the chassis 23.

15

Pivoting of each arm 36 is controlled by a cylinder-type actuator 40 mounted transversely on the chassis 23.

20

Fig 8 shows one support arm 36 and head 11 on each side of the chassis 23, illustrated both in their parked position with the beam parallel with the chassis, and in a swungout position. The head 11 is operative in all beam positions.

25

-11-

The chassis 23 may be arranged with further grinding heads 11, each with its own support arm 36 and actuator 40, mounted in front of and/or behind those shown.

Any support arm 36 can be arranged to swing inwards as well as (or instead of) outwards. Each support arm 36 can be arranged to carry more than one head 11. The equipment carried by each support arm 36, to raise and lower the grinding heads 11 is generally the same in construction and operation as that carried by a support beam 4 in Figs 1 to 7, eg cylinder actuator 6 operating to reciprocate the head 11 in response to signals received from the control unit 18.

The embodiment of Figs 8 and 9, by contrast with the previous embodiment, has front traction wheels 41 as the driving wheels, with the rear wheels 2 being steerable by a conventional steering mechanism, not shown. A liquid petroleum gas (LPG) combustion engine, not shown, supplies hydraulic power to hydraulic traction motors 42 driving the wheels 41, and also to the control equipment of the grinding heads 11. It will, however, be understood that, in any embodiment, either the front or the rear wheels may be steerable; and that in any embodiment traction may be electric or hydraulic.

25

A further embodiment of the invention is shown in Figs 10 to 12. In this embodiment, those component parts

-12-

which are the same as in previous embodiments will have the same reference numbers.

5 This further embodiment comprises a chassis 43 formed of two rigidly spaced beams 44 provided with front driving wheels 45 and steerable trailing wheels 46. The front wheels 45 are mounted on a drive axle 47 rotatably mounted between the rigid beams 44 of the chassis 43. The drive wheels 45 are more closely spaced with respect to the  
10 central axis A of the chassis 43 than the rear wheels 46 and less than the track width to be ground by the grinding wheels 14 of the grinding heads 11.

The rear wheels 46 are provided to steer the vehicle  
15 and to this end are rotatably mounted on stub axles 48 projecting from the chassis beams 44.

A connecting rod 49 is pivotally mounted between two pivoting arms 50, 51, both of which are pivotally mounted  
20 to a pivot 52 on the stub axles 48. The arm 51 extends to the other side of its associated stub axle 48 and is connected to the piston rod 53 of a piston 54 pivotally mounted at 55 to a rigid strut 56 fixed between the two beams 44. As will be appreciated hydraulic actuation  
25 of the piston 54 through the steering mechanism of the vehicle, not shown in detail, causes the wheels 46 to pivot on the stub axles 48 thus enabling the vehicle to be steered over the ground.

-13-

Power to drive the vehicle is supplied to the front wheels 47 by means of a hydraulic motor 56 acting on drive gear 57 coupled to the wheels 45 through a drive coupling 58.

5

In this embodiment the support arms 36, see Fig 10, are pivotally mounted on rigid support pieces 59 which project from the chassis beams 44. In this way the support arms 36 are able to be brought into abutment with the beams 44 in their parked position as shown in dotted outline in Fig 10.

10

The support arms 36 are pivotally movable between the said parked position and a maximum swung-out position as shown in full outline in Fig 10. As in the Figs 8 and 9 embodiment, the pivotal axes of the arms 36 on the support pieces 59 lie on a common transverse axis 38 with respect to the longitudinal axis A of the chassis 43.

15

20

Actuation of the support arms 36 is effected by means of a hydraulic piston 60 mounted on the chassis 43 such that the rod 62 thereof operates along the longitudinal central axes of the chassis 43. The piston 60 acts on two control arms 61 of equal length pivotally mounted at one end of each thereof to the end of the rod 62

25

-14-

of the piston 60 and at the other ends respectively to the rigid support arms 36 at equal distances from the respective pivot points on the support pieces 59.

5 By means of this symmetrical arrangement, the arms 36 may be moved outwardly upon actuation of the piston 60 by equal amounts at the same rate of travel such that the grinding heads 11 may be positioned to effect a grinding operation at equal distances from the longitudinal  
10 central axis A of the chassis 43.

As with the Figs 8 and 9 embodiment, the grinding heads 11, see Fig 12, are formed of a box structure having an inner box part 63 carrying the grinding wheel 14  
15 and connected to the rod 64 of a piston 65 the cylinder of which is attached to an outer box part 66 of the box structure, and within which the inner box part 63 is able to reciprocate upon actuation of the piston 65.

20

The top of the piston rod 64 carries the laser responsive receiver 19, adjustably mounted thereon, signals from which caused by variations of movement with respect to laser beam 20 are used to actuate the piston 65 through  
25 a control unit of the type 18 described with reference to Figs 1 to 7.



-15-

Each grinding wheel 14, see Fig 12, is mounted to a drive plate 67 connected to a drive shaft 68. The drive shaft 68 revolves in a bearing 70 attached to a bottom wall 69 of the inner box part 63 and is driven by means of a drive motor 71.

With reference now to Fig 11, the vehicle is provided with a forward cockpit area 72 having a drivers seat 73 suitable positioned therein. A steering wheel 74 is provided in the cockpit 72 hydraulically coupled to the piston 54 operating the rear wheels 46 by suitable means, not shown, for steering the vehicle.

The vehicle is provided with a power pack in the form of a diesel engine 75 coupled to a hydraulic pump 76 which powers the hydraulics of the system through a controllable valving arrangement, not shown, such as the hydraulic motor 56, and pistons 54, 60 and 65, and thus travel of the vehicle, steering, position of support arms 36, and height adjustment of the grinding heads 11 respectively. All these operations may be effected from the cockpit 72 using control equipment of conventional design and familiar to one skilled in the art. The speed of the vehicle is controlled by accelerator pedal 77, coupled to the engine 75.

-16-

To the rear of the vehicle is mounted a diesel fuel tank 78 and a hydraulic oil storage tank 79.

5 To maintain the grinding area clear of ground dust and other debris, clean water is fed from an external source (not shown) to a water reservoir 80 above the grinding wheels 14, see Fig 12. The clean water is delivered to the grinding area as required via water outlets 81. Dirty water and debris may be withdrawn from the grinding  
10 area to a dirty water collection tank (not shown) by means of a line connector 82. The dirty water collection tank is caused to function using a vacuum unit 83 mounted adjacent to the engine 75 and operated thereby. The action of removing dirty water from the grinding area  
15 is assisted by means of a rubber squeegee device 84 arranged around the grinding head, shown more particularly in Fig 12.

20

25

-17-

## CLAIMS

1. A mobile floor grinding vehicle comprising a vehicle body movable in a predetermined direction of travel over a floor, one or more grinding tools supported by the body, drive means for driving the or each grinding tool to grind the floor to a desired contour, and control means for controlling the grinding depth of the or each grinding tool with respect to the floor in response to predetermined signals representative of said desired contour.

10

2. A vehicle as claimed in claim 1 wherein a rigid support arm is pivotally mounted to each side of said vehicle body, a said grinding tool being mounted at the free end of each of said pivotal arms, and means coupled to the support arms for operating the support arms to position the grinding tools in respective grinding positions on the floor, so that a pair of parallel tracks may be formed in the floor by said grinding tools to a said desired contour.

20

3. A vehicle as claimed in claim 2 wherein said operating means includes an actuating mechanism mounted between said support arms for separating said arms at an equal rate such that the grinding tools may be positioned at equal distances to either side of a central longitudinal axis of the vehicle.

25

-18-

4. A vehicle as claimed in claim 3 wherein said actuating mechanism comprises a pair of connecting rods of equal length pivotally connected together at one end of each thereof and each to a respective one of said support arms at an equal distance from the pivot points of the support arms which pivot points lie on a common transverse axis with respect to said central longitudinal axis of the vehicle, and means mounted on said vehicle body for moving the pivotally connected ends of said rods along said central longitudinal axis of said vehicle.

5. A vehicle as claimed in claim 4 wherein said moving means is a hydraulically operable piston.

6. A vehicle as claimed in any one of claims 2 to 5 wherein a said grinding tool is mounted for reciprocating movement in a housing at the end of each of said pivotal arms whereby in response to said predetermined signals the grinding tools may be maintained at a grinding depth corresponding to a said desired contour to be ground in the floor.

7. A vehicle as claimed in claim 1 wherein the or each grinding tool is mounted on a transverse beam mounted for reciprocating movement on the vehicle body by said control means so as to vary the position of the grinding tools with respect to the floor to be ground.

8. A vehicle as claimed in claim 7 wherein said transverse beam is telescopic thereby to vary the transverse distance between the grinding tools mounted thereon.

5 9. A vehicle as claimed in claim 8 wherein said transverse beam is mounted for limited rotatable movement about a horizontal axis, and level sensor means attached to the beam whereby to maintain the beam at a desired rotational position.

10 10. A vehicle as claimed in any preceding claim wherein said predetermined signals are provided by an on-board computer preprogrammed with data representing the initial contour of the floor at any position thereon and said  
15 desired contour thereat, said predetermined signals varying in response to variations between said initial contour and said desired contour as the grinding tools move over the floor to control said grinding depth.

20 11. A vehicle as claimed in claim 6 wherein a laser beam responsive sensor is connected to each said grinding tool for movement therewith, and means for adjusting the grinding position of each said grinding tool to said grinding depth in response to signals from said  
25 sensor representative of a datum level provided by a laser beam directed onto a said sensor from a chosen position remote from the vehicle.

-20-

12. A vehicle as claimed in claim 11 wherein said adjustment means is a hydraulically operable piston for each grinding tool, the rod of which piston is connected to a respective grinding tool and carries a said laser beam responsive sensor thereon.

13. A vehicle as claimed in claim 9 wherein one or more laser beam responsive sensors are mounted on said transverse beam, said control means adjusting the position of said transverse beam and thus each said grinding tool to said grinding depth in response to signals from said sensor representative of a datum level provided by a laser beam directed onto a said sensor from a chosen position remote from the vehicle.



2/8

FIG. 3

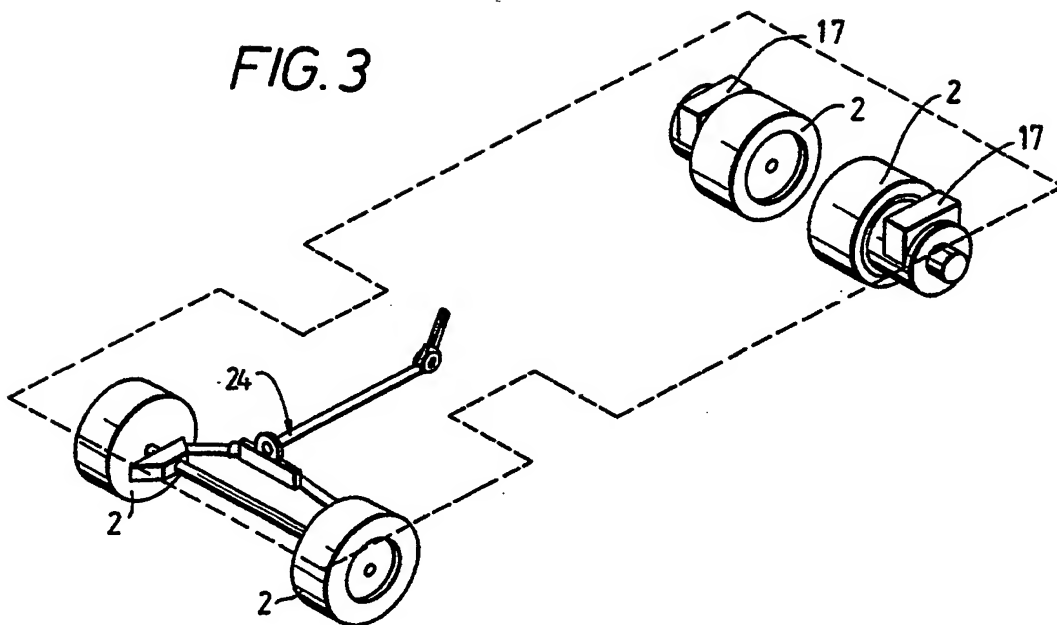
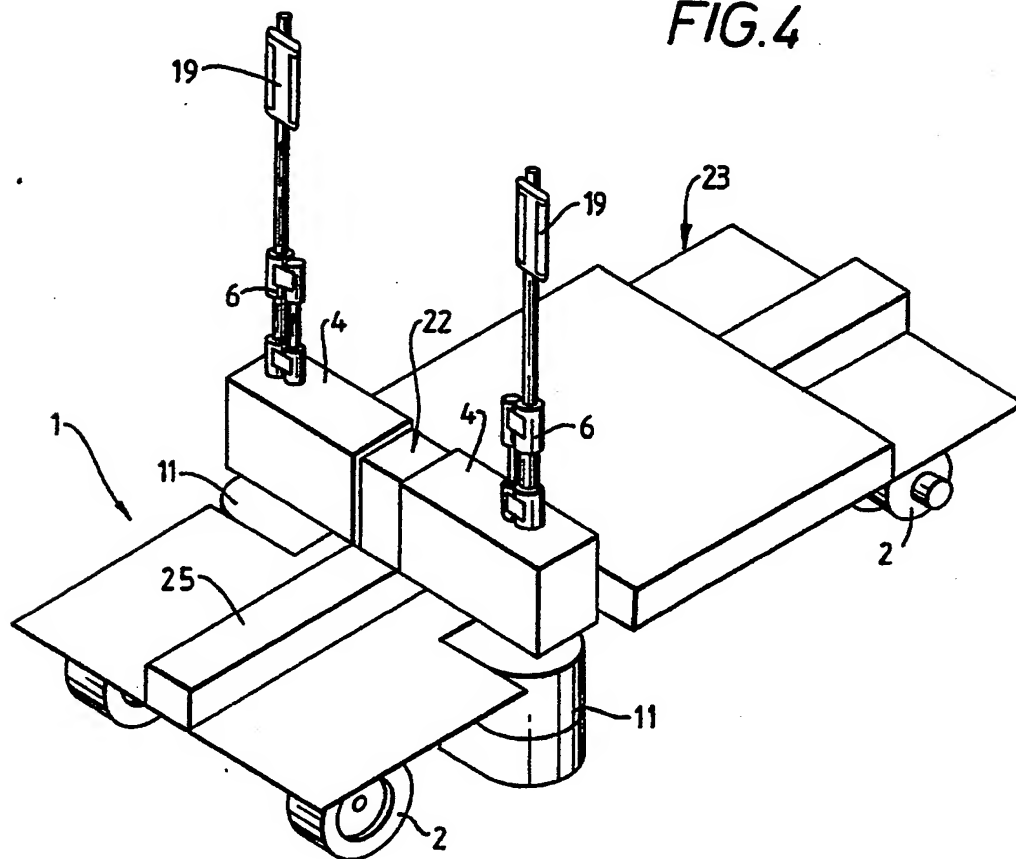


FIG. 4



SUBSTITUTE SHEET



FIG.5

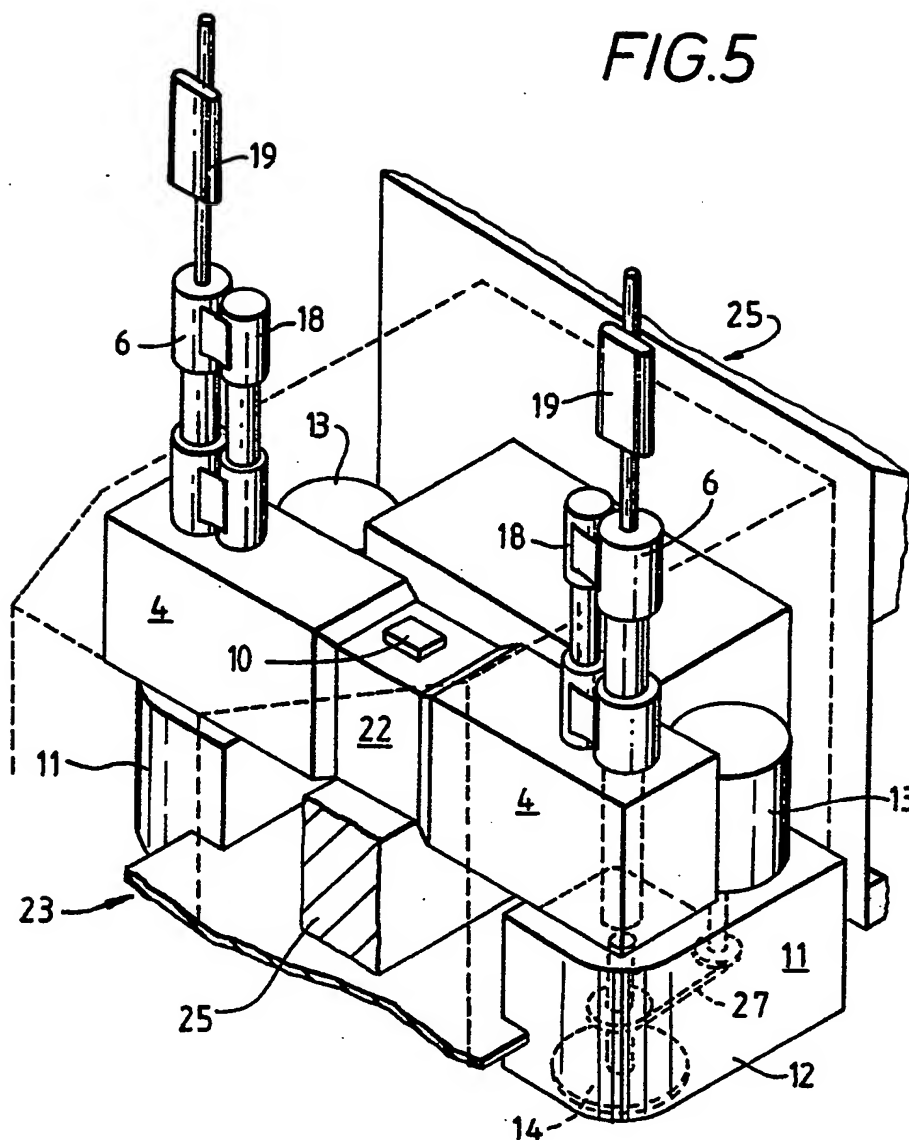


FIG.6

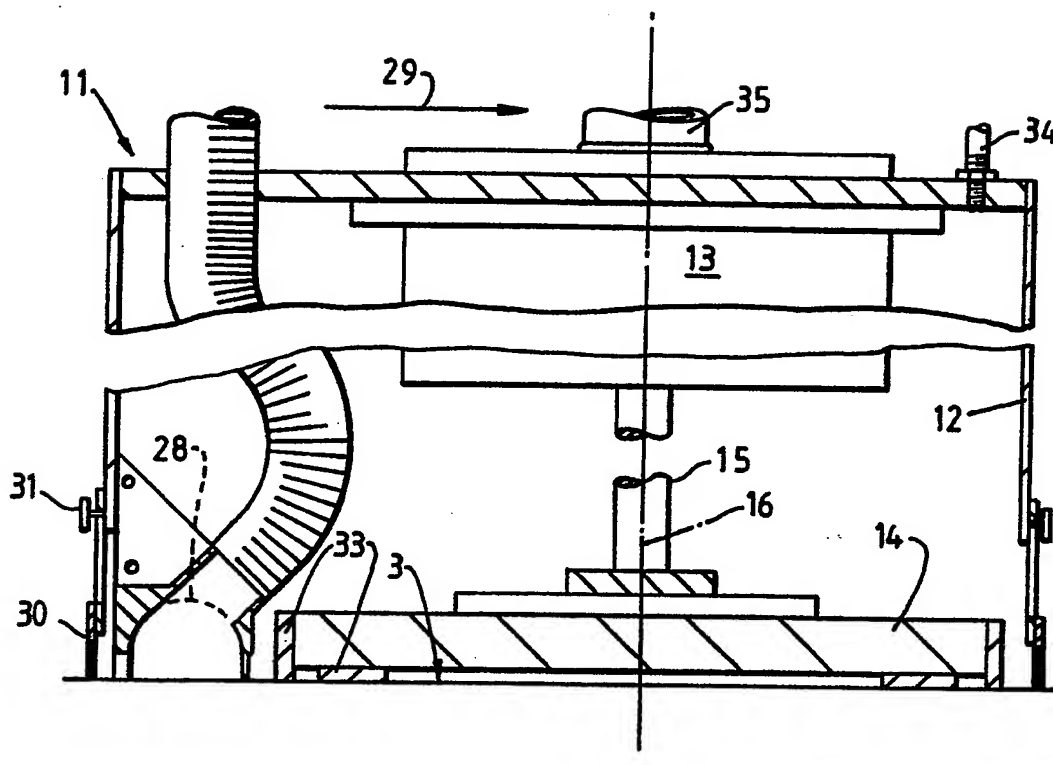
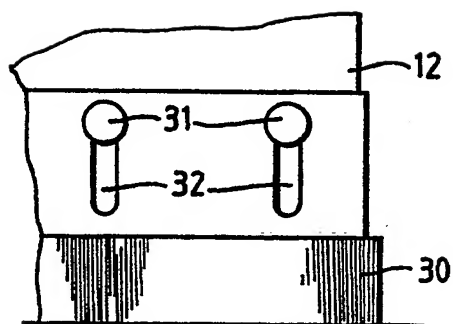


FIG.7



5 / 8

FIG.8

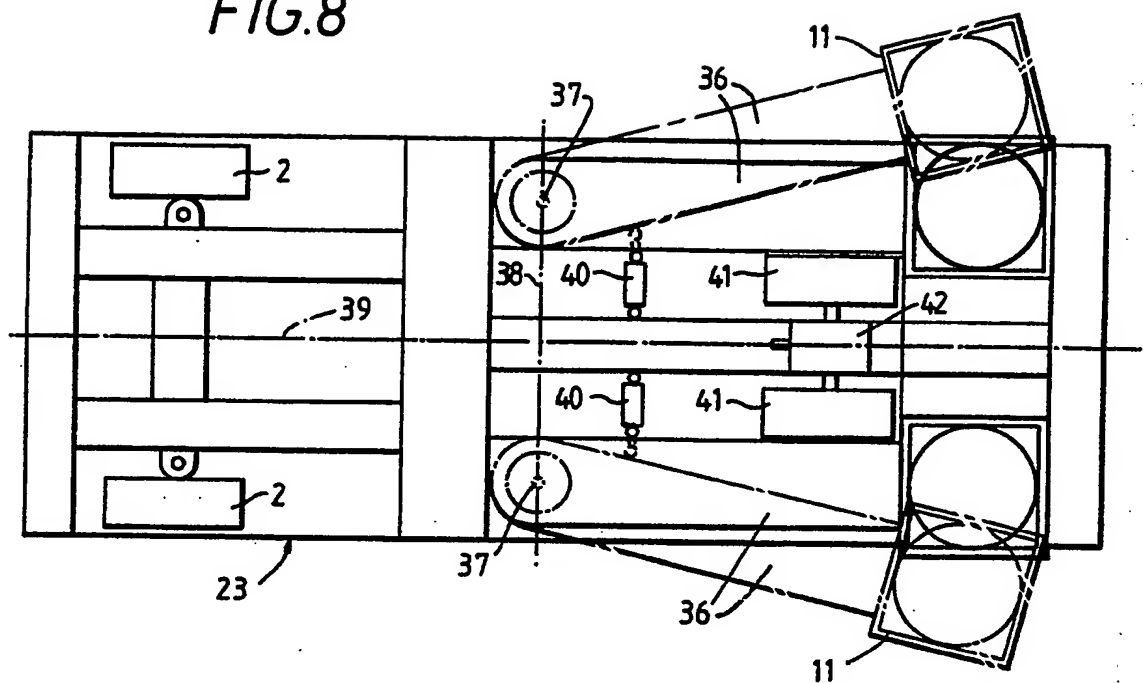
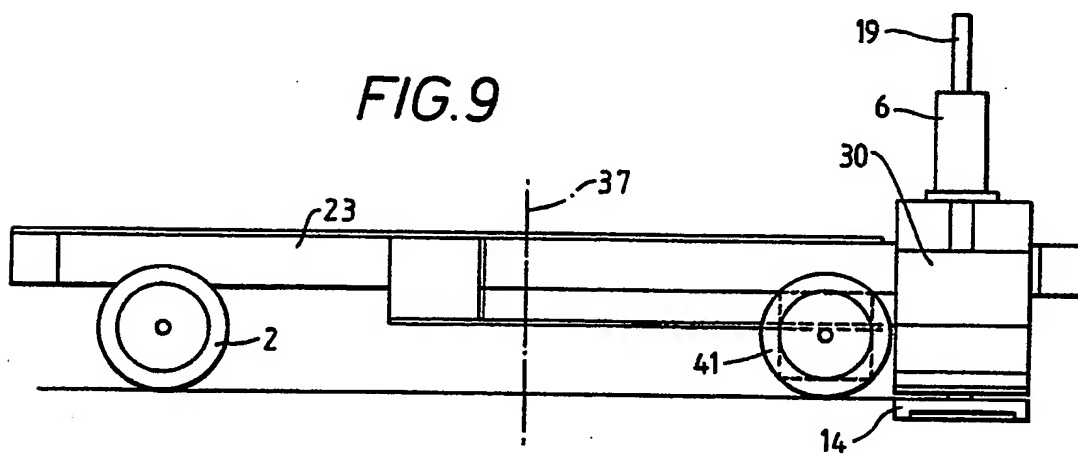
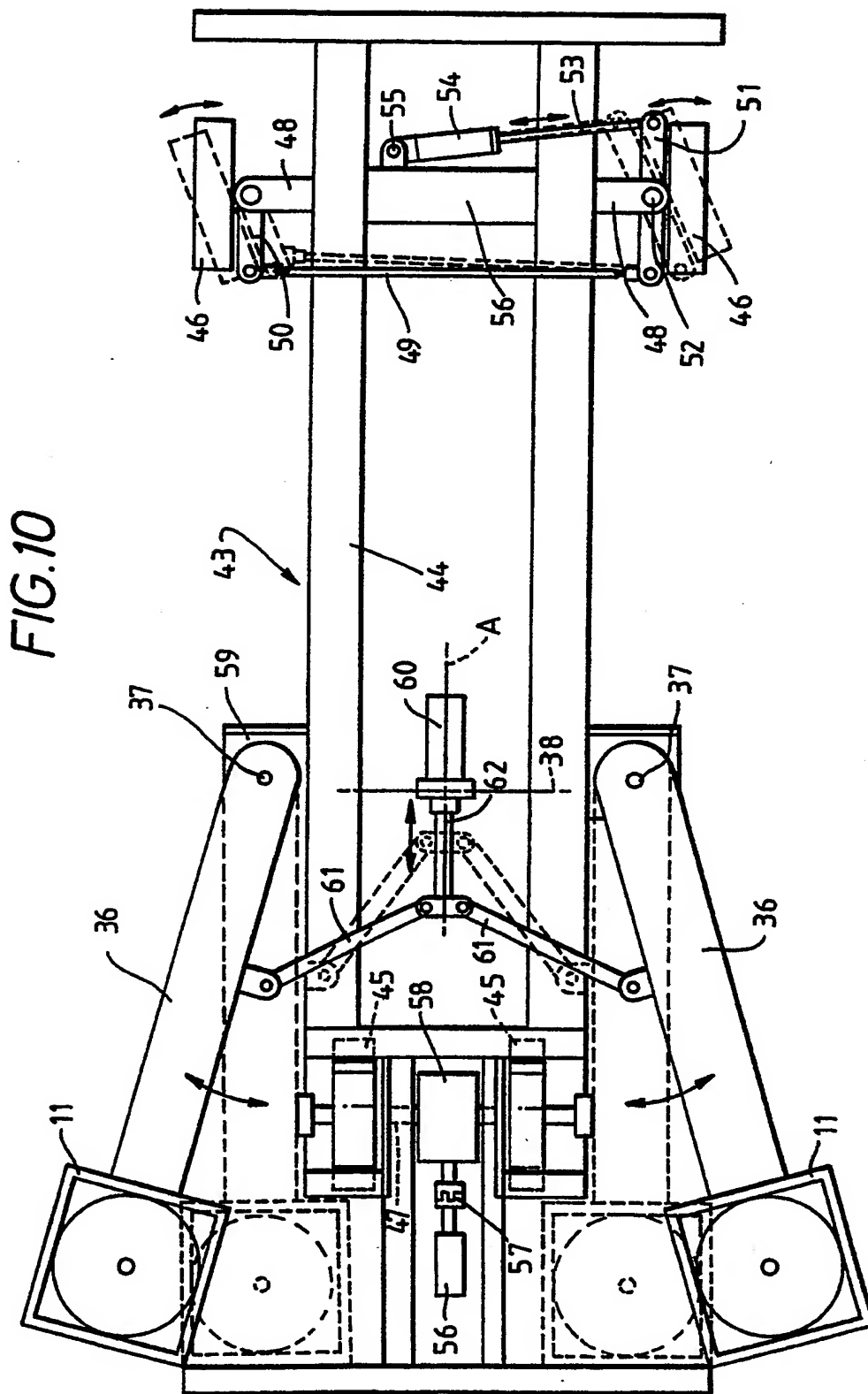
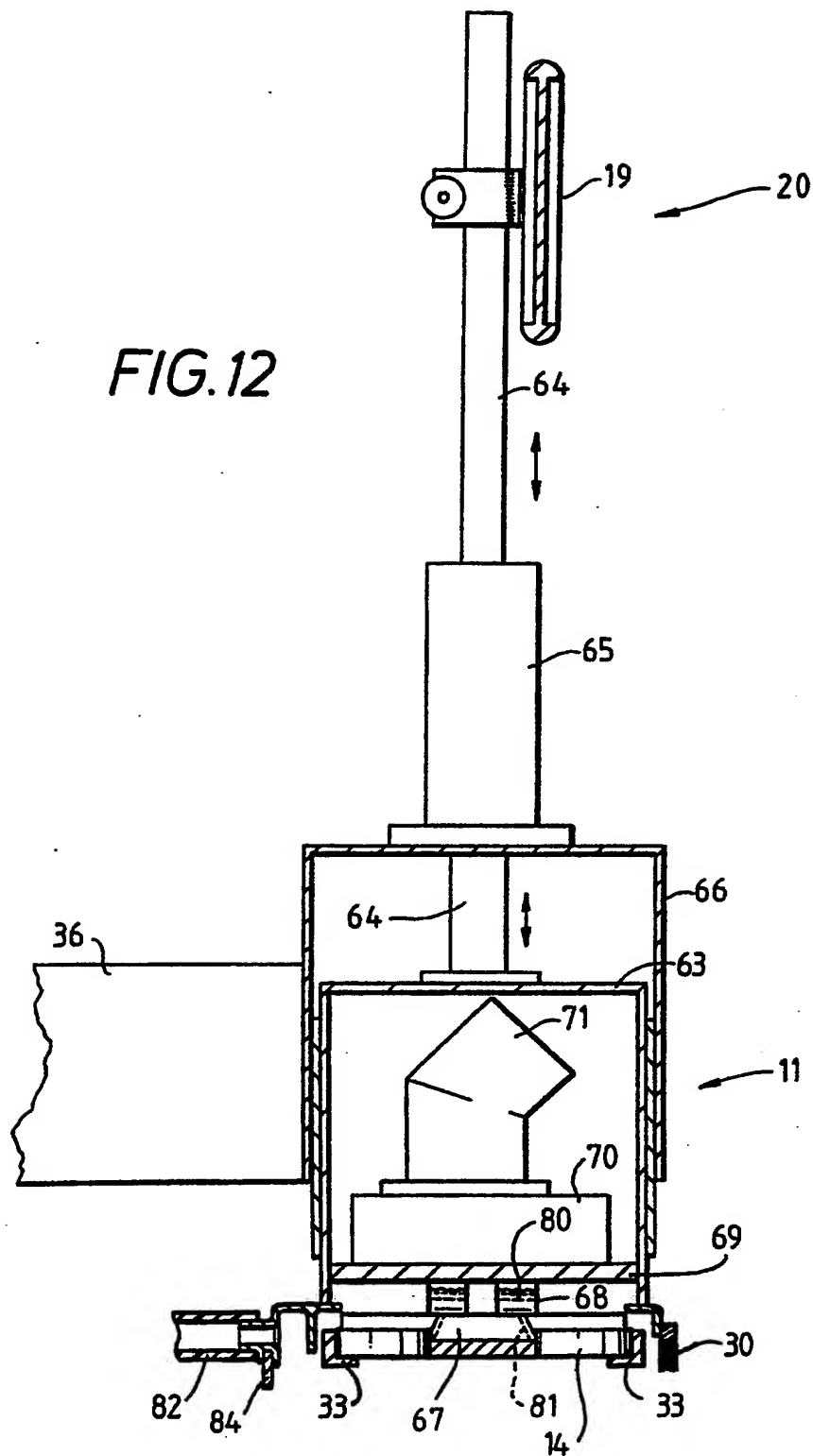


FIG.9









**SUBSTITUTE SHEET**

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 91/01317

## I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all)<sup>6</sup>

According to International Patent Classification (IPC) or to both National Classification and IPC  
 Int.Cl. 5 B24B7/18; B24B49/12

## II. FIELDS SEARCHED

### Minimum Documentation Searched<sup>7</sup>

Classification System

Classification Symbols

Int.Cl. 5

B24B ;

E01B ;

E01C

Documentation Searched other than Minimum Documentation  
to the Extent that such Documents are Included in the Fields Searched<sup>8</sup>

## III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup>

Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	WO,A,9 008 012 (LORAM MAINTENANCE OF WAY INC.) 26 July 1990 see page 3; figures	1-3,6, 10,11
X	FR,A,2 270 380 (S.T.I.M.E.) 5 December 1975 see claims	1,10
A	GB,A,1 243 288 (THE STEEL COMPANY OF WALES LTD.) 18 August 1971 see page 1, line 1 - line 41	1
A	EP,A,0 353 997 (B A POWER TOOLS LTD.) 7 February 1990 see abstract; figure 1	1
A	US,A,3 820 903 (KINDL ET AL.) 28 June 1974 see abstract	11
A	WO,A,8 702 281 (RAUTIO M.) 23 April 1987	
	-/-	

<sup>10</sup> Special categories of cited documents : <sup>10</sup>

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

## IV. CERTIFICATION

Date of the Actual Completion of the International Search

20 NOVEMBER 1991

Date of Mailing of this International Search Report

04 DEC 1991

International Searching Authority

EUROPEAN PATENT OFFICE

Signature of Authorized Officer

ESCHBACH D.P.M.

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category °	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	EP,A,0 090 098 (LES FILS D'AUGUSTE SCHEUCHZER S.A.) 5 October 1983  ---	



**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO. GB 9101317  
SA 50116**

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 20/11/91

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-9008012	26-07-90	AU-A- 4583289 EP-A- 0453500	19-07-90 30-10-91
FR-A-2270380	05-12-75	None	
GB-A-1243288	18-08-71	None	
EP-A-0353997	07-02-90	None	
US-A-3820903	28-06-74	DE-A- 2143812 FR-A,B 2151018 GB-A- 1397094	08-03-73 13-04-73 11-06-75
WO-A-8702281	23-04-87	SU-A- 1614753 US-A- 4779383	15-12-90 25-10-88
EP-A-0090098	05-10-83	CA-A- 1201016 US-A- 4535699	25-02-86 20-08-85

**THIS PAGE BLANK (USPTO)**

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☐ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**

**THIS PAGE BLANK (USPTO)**